

# Receiving Report

Date: 12-6-12

Batch No: 122051

Supplier: marmen

Dart P/O: 17164

Packing Slip: Yes ☒ No ☐  
 Invoice: Yes ☒ No ☐  
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐  
 Waybill Attached: Yes ☒ No ☐ N/A ☐  
 Shipment Complete: Yes ☒ No ☐ N/A ☒  
 QC6 Inspection on 12/6/14 N/A ☒  
 Work Order                      N/A ☒

## Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
6061T6	R.D. tube 1.7500 dia	600	0		600	
6061T6	R.D. tube 1.00 x 0.65	600	0		600	

Initials of receiver (if shipment OK) Level 12 SP

Production/Admin: 12-6-12  
 Date  
 Received/Costing SP  
 Initial

Location mat

## Page 1011

All amounts are calculated in domestic currency.

All Vendors	PO ID PO17164	Receipt Dates from 6/12/2012 to 6/12/2012	All Line Item Types
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All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name VC-MAR001 Marmon/Keystone Canada Ltd.											
PO17164	1		M304TS0.750W.065 f	f	6/13/2012	6/12/2012	1,000.0000	\$2.22	0.0000	0	\$2,222.49
CAD	No		304 SQ Tube .75x.75x.065W 122051	f	1,000.0000	DESJ02		\$2,222.49	0.0000	0	
	4		M6061T6T0.500W.0 f 58	f	6/13/2012	6/12/2012	300.0000	\$2.05	0.0000	0	\$614.57
	No		6061-T6 RD Tube .500 x.058W 122051	f	300.0000	DESJ02		\$614.57	0.0000	0	
	5		M6061T6T0.625W.0 f 65	f	6/13/2012	6/12/2012	108.0000	\$2.85	0.0000	0	\$307.86
	No		6061-T6 RD Tube .625 x.065W 122051	f	108.0000	DESJ02		\$307.86	0.0000	0	
	6		M303R0.750 f	f	6/13/2012	6/12/2012	60.0000	\$3.33	0.0000	0	\$200.02
	No		303 Round Bar 0.750 f 122051	f	60.0000	DESJ02		\$200.02	0.0000	0	
Total Received Quantity:											1,468.0000
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$3,344.97
Total Balance Due Quantity:											0.0000



# Marmon/Keystone Canada Inc.

ACIERS SPÉCIALISÉS

290 Chemin du Tremblay  
Boucherville QU CAN J4B 5X9  
TEL. 514/527-9153  
FAX. 450/641-4357

## PACKING SLIP

PAGE... 1  
Order : 1118291  
Date... 06/11/2012

SOLD TO:

DART AEROSPACE LTD  
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD  
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA  
TST OVERLAND #222212

F.O.B.  
BOUCHERVILLE

SALESPERSON  
G. Dulude

YOUR ORDER NO.  
17164

	Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered
		Fax all papers to Linda Lacelle 613-632-1053 rev: 01/11 GD			
01	300 /FT	ALUMINUM SMLS TUBE ATS .500 .058 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T0.500W.058 HT#.....: F00013711 Total...	25 25	300/FT 300/FT	✓
02	108 /FT	ALUMINUM SMLS TUBE ATS .625 .065 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T0.625W.065 HT#.....: F00010188 HT#.....: F00012516 Total...	3 6 9	36/FT 72/FT 108/FT	✓
03	60 /FT	STAINLESS ROUND BAR SBR .750 CD 303 Cust. part#: M303R0.750 HT#.....: 9NM1 Total...	5 5	60/FT 60/FT	✓
04	1000 /FT	STAINLESS STEEL TUBE A554 304 O.N. TUBE 3/4" X 3/4" X .065 A554 STO .750 .750 .065 304APC Tariff Number: 7306.40.90.10 Cust. part#: M304TS0.750W.065 HT#.....: 9HP2 HT#.....: 9KV3 Total...	12 38 50	240/FT 760/FT 1000/FT	✓

No. of Bdl's/Pieces

2 / 0

Total Weight.....:

740

Customers.: \_\_\_\_\_



A Marmon Distribution Services/Berkshire Hathaway Company

# KAISER ALUMINUM FABRICATED PRODUCTS

*Best in Class*

## CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
5205 KAISER DRIVE  
KALAMAZOO, MI 49048

CUSTOMER PO NUMBER: 61-17107-3		CUSTOMER PART NUMBER: AT/5.058/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 606551	LINE ITEM: 003	SHIP DATE: 01/04/2012	KAISER LOT NUMBER: F00013711	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 668.000 LB	QUANTITY: 586.000 PCS	B/L NUMBER: 602261	DIAM/DAF/THKNS:	WIDTH:	LENGTH: 12.000 FT
SHIP TO:  MARMON/KEYSTONE CORP 32944 US HIGHWAY 6 SPRING VALLEY, IL 61362 USA			SOLD TO:  MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

### Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
* F00013711	0001	1	45.9	42.4	13.0	N/A	N/A	N/A
* F00013711	0002	1	45.3	41.8	13.5	N/A	N/A	N/A

### Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D69881	.58	.26	.22	.06	.98	.07	.09	.02	.00	.00	.00	.01	.02

### Applicable Requirements:

Description: MADE IN USA  
OD: 0.500"; Wall: 0.058"; Round @  
AMS-4082P ASTM-B210-04 WW-T-700/6F  
WE TAKE EXCEPTION TO PARA. 5.2.1., Per AMS-4082P, WAS NOT OILED.  
THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR  
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,  
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, and WW-T-700/7B.  
COMPLIES TO DIN EN 10204 JAN 2005  
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014  
No Weld Repair. Mercury Free.

*and*  
*12/06/14*

### Miscellaneous Notes

MANUFACTURED IN USA (CHANDLER,AZ) MELTED IN USA

Plant Serial: 00022759  
Kaiser Order Number: 606551  
Line Item: 003

**KAISER**  
**ALUMINUM**  
**FABRICATED PRODUCTS**

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
5205 KAISER DRIVE  
KALAMAZOO, MI 49048

*Best in Class*

**CERTIFIED TEST REPORT**

<http://Online.KaiserAluminum.com>

**CERTIFICATION**

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Alex Yeh, Quality & Technology Manager

*Alex Yeh*

**Q. C. REVIEWED**

02/13/2011 From: MARMON/KEYSTONE CORPORATION

To:

-M/K OR:

INIT.::

OR.REF:

C.P.O.::

SLSPRS:

C PART:

**KAISER**  
**ALUMINUM**  
**FABRICATED PRODUCTS**

*Best in Class*

**CERTIFIED TEST REPORT**

<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
6573 W. WILLIS ROAD  
CHANDLER, AZ 85226

CUSTOMER PO NUMBER: 61-13674-3		CUSTOMER PART NUMBER: AT/625.065/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 206785	LINE ITEM: 003	SHIP DATE: 12/28/2010	KAISER LOT NUMBER: F00010188	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 615.000 LB	QUANTITY: 382.000 PCS	B/L NUMBER: 206597	DIAM/DAF/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO:  MARMON/KEYSTONE CORP 32944 US HIGHWAY 6 SPRING VALLEY, IL 61362 USA			SOLD TO:  MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

**Actual Physical Properties**

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON%IACS	BEND
F00010188	0001	1	45.3	39.0	21.5	N/A	N/A	N/A
F00010188	0002	1	44.8	39.6	19.5	N/A	N/A	N/A

**Chemical Composition (wt%), Aluminum Remainder**

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D68879	.63	.32	.22	.05	1.01	.08	.04	.02	.00	.00	.00	.01	.02

*mf 12/06/14*

**CERTIFICATION**

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

Plant Serial: 00009072

*Nathaniel Stevens*

Kaiser Order Number: 206785

Page 1 of 2

Line Item: 003

ATS .625 .065 D6061 T6

02/15/2011 From: MARMON/KEYSTONE CORPORATION

To:

M/K OR:

INIT.::

OR. REF:

C.P.O.::

SLSPRS:

C PART:

# KAISER ALUMINUM FABRICATED PRODUCTS

*Best in Class*

## CERTIFIED TEST REPORT

<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
6573 W. WILLIS ROAD  
CHANDLER, AZ 85226

### Applicable Requirements:

Description: MADE IN USA

OD: 0.625"; Wall: 0.065"; Round @

AMS-4082P ASTM-B210-04 WW-T-700/6F

WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082P, WAS NOT OILED.

THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR

CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,

WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, WW-T-700/7B.

COMPLIES TO DIN EN 10204 JAN 2005

COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014

No Weld Repair. Mercury Free.

### Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

*amk*  
*12/06/14*

Q. C. REVIEWED

### CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

Plant Serial: 00009072

Kaiser Order Number: 206785

Line Item: 003

Page 2 of 2

# KAISER ALUMINUM FABRICATED PRODUCTS

*Best in Class*

**CERTIFIED TEST REPORT**  
<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
6573 W. WILLIS ROAD  
CHANDLER, AZ 85226

CUSTOMER PO NUMBER: 61-15086-1		CUSTOMER PART NUMBER: AT/.625.065/734		PRODUCT DESCRIPTION: Seamless Tube/Pipe	
KAISER ORDER NUMBER: 208094	LINE ITEM: 001	SHIP DATE: 08/05/2011	KAISER LOT NUMBER: F00012516	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 651.000 LB	QUANTITY: 404.000 PCS	B/L NUMBER: 208511	DIAM/DAF/THKNS: 	WIDTH: 	LENGTH: 12.000 FT
SHIP TO: MARMON/KEYSTONE CORP 32944 US HIGHWAY 6 SPRING VALLEY, IL 61362 USA			SOLD TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

## Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CON% IACS	BEND
F00012516	0001	1	47.0	40.7	18.0	N/A	N/A	N/A
F00012516	0002	1	47.0	40.7	17.5	N/A	N/A	N/A

## Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D69293	.56	.32	.20	.05	.99	.08	.06	.02	.00	.00	.00	.01	.02
D69285	.59	.25	.21	.06	.98	.06	.05	.02	.00	.00	.00	.01	.02

*OK*  
*12/06/14*

## CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

Plant Serial: 00011300

Kaiser Order Number: 208094

Line Item: 001

Page 1 of 2

*Nathaniel Stevens*

*ATS .625 .065 D6061 T6*

OR REF:  
STSPRS:

To:

INIT.:

11/28/2011 From: MARMON/KEYSTONE CORPORATION

M/K OR:  
C.P.O.:#  
C PART#:



# KAISER ALUMINUM FABRICATED PRODUCTS

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
6573 W. WILLIS ROAD  
CHANDLER, AZ 85226

*Best in Class*

**CERTIFIED TEST REPORT**  
<http://Certs.KaiserAluminum.com>

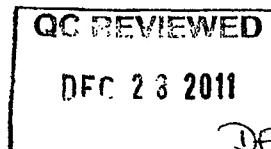
## Applicable Requirements:

Description: MADE IN USA  
OD: 0.625"; Wall: 0.065"; Round @  
AMS-4082P ASTM-B210-04 WW-T-700/6F  
WE TAKE EXCEPTION TO PARA. 5.2.1., Per AMS-4082P, WAS NOT OILED.  
THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR  
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,  
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, and WW-T-700/7B.  
COMPLIES TO DIN EN 10204 JAN 2005  
COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014  
No Weld Repair. Mercury Free.

## Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

*mf*  
*12/06/14*



## CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager

Plant Serial: 00011300

Kaiser Order Number: 208094

Line Item: 001

Page 2 of 2

OR. REF:  
SLSPRS:

To:

INIT.:

11/28/2011 From: MARMON/KEYSTONE CORPORATION

M/R OR:  
C.F.O.:

C PART:



# METALLURGICAL TEST REPORT

NORTH AMERICAN STAINLESS  
6870 HIGHWAY 42 EAST  
CHENT, KY 41045

6870 HIGHWAY 42 EAST

Certificate: 659031 1 Mail To:

Customer: 007080 004 MARMON KEYSTONE CANADA, INC.  
C/O STEELCORE  
400 LONGWOOD ROAD SOUTH  
HAMILTON, ON L8P4Z3

Ship To: MARMON KEYSTONE CANADA, INC.  
C/O STEELCORE  
400 LONGWOOD ROAD SOUTH  
HAMILTON, ON L8P4Z3

Date: 7/27/2011 Page: 1

Steel: 303

Finish: CD

Your Order: MN2359

NAS Order: PN 0014526 03

Corrosion:

## PRODUCT DESCRIPTION:

SOLUTION ANNEAL TEMP 1900F MIN  
Round Bar, Annealed, Cold Draw  
ASTM A582/05 EN 10204 3.1, ASTM A484/08  
AMS 5640V TYPE 1, QOS-764B CONDITION A

## REMARKS:

COMPLIES W/REQUIREMENTS OF DEARS EU DIRECTIVE 2002.95.  
EC. ROHS. EAF+AOD+CC. NO WELD REPAIR. MELTED AND MFG IN USA  
FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

Product Id	Skid #	Diameter	Size	Weight	Length	Mark	Pieces	Commodity Code
BD9365 7		.7500		1.088	144.00	4	1	

12/10/14

## CHEMICAL ANALYSIS CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan)

HEAT	CM	C	CO	CR	CU	MM	MO	N	NI	P
9NM1	US	.0719	.0675	17.5170	.3025	1.8165	.3650	.0450	8.5175	.0330
	S		SI							
		.3200	.5815							

## MECHANICAL PROPERTIES

Product Id	1 d o 1 c 2	HB No.	.2YS KSI	UTS KSI	RA %	Elong % 4D
BD9365 7	R L	196.00	78.36	106.81	36.92	30.36

O.C. Reviewed  
8-4-11 RA

NAS hereby certifies that the analysis on this certification is correct and the material meets the specifications stated.

QC ENGINEER

ERIC HESS

7/27/2011



## CERTIFICATE OF COMPLIANCE

We hereby certify that the material listed below has been used to produce stainless steel tubing in accordance with specifications outlined in ASTM A554-03/EN 10204 3.1.

Type: 304  
Size: 0.750"x 0.750"x 0.065"x 240.000"  
Finish: As Welded  
Your P.O. #: MX3129  
Item Code: STO.750.750.065

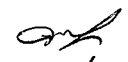
  
12/06/12

HEAT NO.: 9HP2

COIL NO.: 059HP2 A

### CHEMICAL ANALYSIS (%):

C	Mn	P	S	Si	Cr	Mo	Ni
0.0500	1.5890	0.0270	0.0010	0.3700	18.2620	N/R	8.2540
Cu	Ti	Al	N	Co	Cb		
N/R	N/R	N/R	0.0530	N/R	N/R		

  
12/06/14

### MECHANICAL PROPERTIES:

**YIELD STRENGTH**  
P.S.I.  
47650

**TENSILE STRENGTH**  
P.S.I.  
97000

**ELONGATION**  
%  
47.31

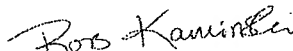
**HARDNESS**  
86 HRB

*Mercury has not been used as an alloying material nor is it present in our processing methods.*

Date: 11/29/2011

Q.C. Reviewed

12/01/11



Rob Kaminski

Metallurgical Lab Technician



## CERTIFICATE OF COMPLIANCE

We hereby certify that the material listed below has been used to produce stainless steel tubing in accordance with specifications outlined in ASTM A554-03/EN 10204 3.1.

Type: 304  
Size: 0.750"x 0.750"x 0.065"x 240.000"  
Finish: As Welded  
Your P.O. #: MX3129  
Item Code: STO.750.750.065

HEAT NO.: 9KV3

COIL NO.: 059KV3 A

*ord*  
*12/06/14*

### CHEMICAL ANALYSIS (%):

C	Mn	P	S	Si	Cr	Mo	Ni
0.0530	1.6770	0.0300	0.0010	0.4040	18.1970	N/R	8.0960
Cu	Ti	Al	N	Co	Cb		
N/R	N/R	N/R	0.0520	N/R	N/R		

### MECHANICAL PROPERTIES:

YIELD STRENGTH  
P.S.I.  
49390

TENSILE STRENGTH  
P.S.I.  
97530

ELONGATION  
%  
47.29

HARDNESS  
85 HRB

*Mercury has not been used as an alloying material nor is it present in our processing methods.*

Date: 11/29/2011

Q.C. Reviewed  
*12/01/11*

*Rob Kaminski*  
Rob Kaminski  
Metallurgical Lab Technician



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO17164

Purchase Order Date 6/08/12

PO Print Date 6/08/12

Page Number 1 of 2

Order From :

VC-MAR001

MARMON/KEYSTONE CANADA LTD.  
290 CHEMIN DU TREMBLAY  
BOUCHERVILLE, QC J4B 5X9  
CA

Contact Name

Vendor Phone

800 361 8142

Vendor Fax

450 641 4357

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAKED**  
6/12/12

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M304TS0.750W.065 m122051	304 SQ Tube .75x.75x.065W	6/13/12 Yes	1,000.00 f	TST ground ✓	\$2.3000	\$2,300.00
Special Inst:			MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A260 MILL FINISH				
2	M6061T6T1.750W.065	6061T6 RDTUBE 1.750 X 0.65W	6/22/12 Yes	60.00 f	TST ground	\$6.9900	\$419.40
Special inst:			MATERIAL: 6061-T6 OR 6061-T62 TUBING PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8				
3	M6061T6T1.000W065	6061T6 RD TUBE 1.00 X .065w	6/22/12 Yes	60.00 f	TST ground	\$3.9000	\$234.00

SP 12-6-12

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required **YES** NO

Change Nbr: 1

Change Date: 6/08/12



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

**PURCHASE ORDER**

**Purchase Order ID PO17164**

**Purchase Order Date** 6/08/12  
**PO Print Date** 6/08/12

**Page Number** 2 of 2

**Order From :** VC-MAR001

MARMON/KEYSTONE CANADA LTD.  
290 CHEMIN DU TREMBLAY  
BOUCHERVILLE, QC J4B 5X9  
CA

<b>Contact Name</b>		<b>Buyer</b>	Chantal Lavoie
<b>Vendor Phone</b>	800 361 8142	<b>Requisition Nbr</b>	
<b>Vendor Fax</b>	450 641 4357	<b>Tax Resale Nbr</b>	10127-2607
<b>Vendor Account Nbr</b>		<b>Terms</b>	Net 30
		<b>Currency</b>	CAD
		<b>FOB</b>	Destination-Collect

**Special Inst:** MATERIAL: 6061-T6 OR 6061-T62  
TUBING PER  
WW-T-700/6 OR AMS 4080 OR AMS 4082  
OR  
QQ-A-200/8 OR QQ-A-225/8

4	M6061T6T0.500W.058	6061-T6 RD Tube .500 x.058W	6/13/12	300.00	✓ TST ground	\$2.1200	\$636.00
			Yes	f			

Sp 12-6-12

**Special Inst:** MATERIAL: 6061-T6 OR 6061-T62  
TUBING PER  
WW-T-700/6 OR AMS 4080 OR AMS 4082  
OR  
QQ-A-200/8 OR QQ-A-225/8

5	M6061T6T0.625W.065	6061-T6 RD Tube .625 x.065W	6/13/12	108.00	✓ TST ground	\$2.9500	\$318.60
			Yes	f			

Sp 12-6-12

**Special Inst:** MATERIAL: 6061-T6 OR 6061-T62  
TUBING PER  
WW-T-700/6 OR AMS 4080 OR AMS 4082  
OR  
QQ-A-200/8 OR QQ-A-225/8

6	M303R0.750	303 Round Bar 0.750	6/13/12	60.00	✓ TST ground	\$3.4500	\$207.00
			Yes	f			

Sp 12-6-12

**MATERIAL CERTIFICATION  
REQ'D UPON DELIVERY**

**Special Inst:** MATERIAL: 303 ROUND BAR AS PER  
ASTM A582  
NOTE: 304/316 NOT ACCEPTABLE

**PO Total:** \$4,115.00

Handwritten initials: "A" and "CL"

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Certificate of Conformity or Material  
Certification required **YES** NO